Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>PRODUCT NAME:</th>
<th>3M™ High Temperature 100 Adhesive Tapes 941, 941N, 965, 966, 9461P, 9461PC &amp; 9462P</th>
</tr>
</thead>
<tbody>
<tr>
<td>MANUFACTURER:</td>
<td>3M</td>
</tr>
<tr>
<td>DIVISION:</td>
<td>Industrial Adhesives and Tapes Division</td>
</tr>
<tr>
<td>ADDRESS:</td>
<td>3M Center</td>
</tr>
<tr>
<td></td>
<td>St. Paul, MN 55144-1000</td>
</tr>
</tbody>
</table>

**EMERGENCY PHONE:** 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 10/21/10

**Supersedes Date:** 08/21/09

**Document Group:** 26-4291-6

**Product Use:**
- Specific Use: Attachment/Reinforcement
- Intended Use: Industrial use

### SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic Adhesive</td>
<td>Trade Secret</td>
<td>100</td>
</tr>
<tr>
<td>Quick Release Liner</td>
<td>Mixture</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Roll of Tape
Odor, Color, Grade: Translucent adhesive with a paper or film liner, slight acrylate odor.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**
No health effects are expected.

**Skin Contact:**
No health effects are expected.

**Inhalation:**
No health effects are expected. This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Ingestion:**
No health effects are expected.

### SECTION 4: FIRST AID MEASURES

#### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** No need for first aid is anticipated.

**Skin Contact:** No need for first aid is anticipated.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** No need for first aid is anticipated.

### SECTION 5: FIRE FIGHTING MEASURES

#### 5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

#### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).
5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions
Not applicable.

Environmental procedures
Not applicable.

Clean-up methods
Not applicable.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

7.2 STORAGE
Not applicable.

SECTION 8: EXPOSURE CONTROLS/PERSOAL PROTECTION

8.1 ENGINEERING CONTROLS
Not applicable.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/ Face Protection
Avoid eye contact.

8.2.2 Skin Protection
Avoid prolonged or repeated skin contact.
8.2.3 Respiratory Protection
Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing
Not an expected route of exposure.

8.3 EXPOSURE GUIDELINES
None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Physical Form:</td>
<td>Roll of Tape</td>
</tr>
<tr>
<td>Odor, Color, Grade:</td>
<td>Translucent adhesive with a paper or film liner, slight acrylate odor.</td>
</tr>
<tr>
<td>General Physical Form:</td>
<td>Solid</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Density</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Melting point</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Nil</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Volatile Organic Compounds</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Kow - Oct/Water partition coef</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Percent volatile</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>VOC Less H2O &amp; Exempt Solvents</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>None known</td>
</tr>
<tr>
<td>Materials to avoid</td>
<td>None known</td>
</tr>
</tbody>
</table>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
None known

10.2 Materials to avoid
None known
Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbons</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

Hazardous Decomposition: Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

Not regulated per U.S. DOT, IATA or IMO.
SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No
- Immediate Hazard - No
- Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
- Health: 0
- Flammability: 1
- Reactivity: 0
- Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are
presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Reason for Reissue:** The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

**Revision Changes:**
- Copyright was modified.
- Section 8: Skin protection phrase was modified.
- Section 14: Transportation legal text was modified.
- Section 9: Property description for optional properties was modified.
- Section 9: Property description for required properties was added.
- Section 6: Environmental procedures heading was added.
- Section 6: Personal precautions heading was added.
- Section 10.1 Conditions to avoid heading was added.
- Section 10.2 Materials to avoid heading was added.
- Section 6: Personal precautions information was added.
- Section 6: Environmental procedures information was added.
- Section 6: Methods for cleaning up information was added.
- Section 10: Materials to avoid physical property was added.
- Section 10: Conditions to avoid physical property was added.
- Section 6: Clean-up methods heading was added.
- Section 6: Release measures information was deleted.
- Section 6: Release measures heading was deleted.
- Section 10: Materials and conditions to avoid physical property was deleted.

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